



PARACHUTE COMPANY

Established 1920

Sub: Safety Alert

Ref: Service Information Bulletin No. SIB-0416

Dear Switlik Life Raft Owner,

OUR RECORDS SHOW THAT YOU ARE THE OWNER OF A LIFE RAFT MANUFACTURED BY SWITLIK PARACHUTE COMPANY THAT MAY HAVE A POTENTIAL PROBLEM WITH THE INFLATION SYSTEM.

It has come to our attention that during this past winter season, a very small number of our life rafts have either self-inflated or experienced a loss of inflation gas. The units involved were stored outside at temperatures below those experienced in over twenty years and approaching 0°F. During the previous summer, these same units experienced hotter than normal temperatures of above 95°F.

These temperatures, however, were well within the operational high and low extremes to which the rafts have been tested to and approved or certified. Subsequent testing to these operational high and low extremes showed no leakage. The leakage occurred when the rafts were exposed to a sequence of high followed by low temperatures and very specific temperature ranges inside the extremes of published standards.

This phenomenon occurred with life rafts primarily in the Mid-Atlantic, New England, and Great Lakes regions where the cycle of these temperature extremes occurred.

Gas is retained in the cylinder by two sets of double "O-Rings" located in the inflation valve. In the rafts affected, these temperature extremes caused the elastomer in the inflation valve's O-rings to overly expand and take a compression set at the high temperatures experienced during the summer of 2003. When the seal was then subjected to the extreme low temperatures in January 2004, there was insufficient elastic memory to overcome the relatively high coefficient of shrinkage of the O-Ring at low temperature and create a positive seal.

If the gas flows from the cylinder past the two "Front" O-Rings on the valve's internal Piston Assembly, it will cause the raft to inflate. The partial or complete inflation of the life raft is obvious and a clear indication that the raft must be serviced prior to reliance upon it as a survival craft.

If the gas flows from the cylinder past the two "Back" O-Rings to ambient atmosphere it will either partially or completely empty the cylinder. THIS IS NOT OBVIOUS AND COULD CAUSE FALSE RELIANCE ON A LIFE RAFT THAT, IF NEEDED, WILL NOT INFLATE AND FUNCTION AS A LIFE SAVING DEVICE.

To prevent a reoccurrence, a new piston assembly with O-Rings which will function properly after being subjected to any sequence of temperatures and cycles within the approved temperature range must be installed. Wherever your life raft is located and whatever temperatures it has experienced, Switlik will provide to you through our service stations, at no charge, the Piston and O-Ring replacement kit. We have issued our Service Bulletin #SIB-04106 which describes the corrective action to be taken by our authorized service stations. Your life raft should always be serviced once a year.

If your life raft was serviced after June 15th of this year, no action is necessary because the O-rings have been replaced in response to our service bulletin.

IF YOUR LIFE RAFT WAS SERVICED BEFORE JUNE 15TH OF THIS YEAR AND IF YOUR LIFE RAFT HAS EXPERIENCED TEMPERATURE CONDITIONING OF BOTH GREATER THAN 90°F AND FOLLOWED BY BELOW 20°F, IT SHOULD BE SERVICED IMMEDIATELY BY AN AUTHORIZED SERVICE STATION LISTED ON THE REVERSE SIDE OF THIS LETTER.

(If your life raft was serviced in May or before June 15th of this year, the service bulletin <u>may</u> have been performed. Please check with your service station referencing *Service Information Bulletin No. SIB-0416*).

If your raft has not experienced these temperatures, it must be serviced within 12 months of its most recent service.

Please contact one of our authorized service stations to arrange the servicing of your life raft and replacement of the O-Rings. We regret this occurrence and any inconvenience it causes you. Although the probability that your life raft has been affected is small, we are addressing this issue by erring on the side of safety and due caution.

SWITLIK AUTHORIZED SERVICE STATIONS

Revised: August 2004

ALASKA

ANCHORAGE STATION USCG #240 **EAGLE ENTERPRISES** 700 W. International Airport Road Building B

Anchorage, AK 99518-1122 (907) 562-2331

DUTCH HARBOR STATION USCG #475 OCEAN SAFETY SERVICES 2663 Airport Beach Road Dutch Harbor, AK 99682 (907) 581-2677

HOMER STATION USCG #153 **EAGLE ENTERPRISES**

2355 Kachemak Drive Suite 102 Homer, AK 99603 (907) 235-7908

KETCHIKAN STATION USCG #645 SOUTHEAST OCEAN SURVIVAL

1900 Tongass Avenue Ketchikan, AK 99901 (907) 225-8985

KODIAK STATION USCG #345 JOYCRAFT MARINE SAFETY EQUIPMENT

445 Shahafka Circle Kodiak, AK 99615 (907) 486-6293

CALIFORNIA

ALAMEDA STATION USCG #569 (San Francisco Bay Area)
SAL'S INFLATABLE SERVICES 1914 Stanford Street

Alameda, CA 94501 (510) 522-1824

SAN DIEGO STATION USCG #480 **OCEANS WEST MARINE &** INDUSTRIAL SUPPLY, INC. 2886 Main Street

San Diego, CA 92113 (619) 544-1900

SAN FRANCISCO STATION USCG #200 **COAST MARINE & INDUSTRIAL** SUPPLY

398 Jefferson Street San Francisco, CA 94133 (415) 673-1923 Alice & Bob Salvarrezza

LOS ANGELES STATION #145
AVALON RAFTS, SALES & SERVICE

218 North Marine Avenue Wilmington, CA 90744 (310) 549-9665

FLORIDA

FT. LAUDERDALE STATION USCG #335 INFLATABLE SERVICES, INC. 990 W. State Road Fort Lauderdale, FL 33315

(954) 779-7000

JACKSONVILLE STATION USCG #215 DATREX, INC.

618 Tallyrand Avenue Jacksonville, FL 32202 (904) 355-1401

MIAMI STATION USCG #220 DATREX, INC. 3525 N.W. 33RD Street Miami, FL 33142 (305) 638-8220

STUART STATION USCG #568
A SAILOR'S PLACE 3700 South East Dixie Highway Stuart, FL 34997 (772) 283-9990

FLORIDA

TAMPA STATION USCG #170 SOLUTION ONE MARITIME, LLC 2719 East Adamo Drive Tampa, FL 33605 (813) 241-6654

GEORGIA

(912) 354-7777

SAVANNAH STATION USCG #540 RIVER SERVICES, INC. 2827 River Drive Thunderbolt, GA 31404

HAWAII

HONOLULU STATION USCG #377 LIFERAFT & MARINE SAFETY **EQUIPMENT**

134 Nakolo Place Honolulu, HI 96819 (808) 839-50638

INDIANA

CHICAGO STATION USCG #165
BLACK INDUSTRIAL SUPPLY 3600 Calumet Avenue Hammond, IN 46325 (219) 932-8665

LOUISIANA

NEW ORLEANS STATION USCG #490 OFFSHORE SUPPLIERS, INC. 413 N. Causeway Blvd. Metairie, LA 70001 (504) 833-8251

ELLSWORTH STATION USCG #191
CHASE, LEAVITT & COMPANY 218 Bucksport Road Ellsworth, ME 04605 (207) 667-9390

PORTLAND STATION #190
CHASE, LEAVITT & COMPANY 72 Commercial Street Portland, ME 04101 (207) 772-6383

MARYLAND

ANNAPOLIS STATION USCG #695 USA SERVICES, INC. 1818 Margaret Avenue Annapolis, MD 21401

(800) 606-6977 (410) 626-1122

BALTIMORE STATION USCG #698 VANE BROTHERS MARINE **SAFETY**

2100 Frankfurst Avenue Baltimore, MD 21226 (410) 631-5167 (888) 441-5167

MASSACHUSETTS

EAST BOSTON STATION USCG #715 WESTERBEKE FISHING GEAR 400 Border Street E. Boston, MA 02128 (617) 561-9967

NEW JERSEY

FARMINGDALE STATION USCG #580 (Jersey Shore)
MARINE SAFETY CORPORATION

5050 Industrial Road Farmingdale, NJ 07727 (732) 938-5668

SECAUCUS STATION USCG #605 (North Jersey / New York)
SEA SAFETY INTERNATIONAL 10 Wood Avenue Secaucus, NJ 07094 (201) 330-3225

NORTH CAROLINA

WILMINGTON STATION USCG #522 USA SERVICES, INC. 301-B Green Meadows Drive Wilmington, NC 28405 (800) 727-2628

OHIO

CLEVELAND STATION USCG #570 SAMSEL SUPPLY COMPANY 1285 Old River Road Cleveland, OH 44113 (800) 892-8012 (216) 241-0333

OREGON

ASTORIA STATION USCG #258 ENGLUND MARINE SUPPLY Foot of 15TH Street Astoria, OR 97103 (503) 861-3783

PORTLAND STATION USCG #505 PACIFIC MARINE DISTRIBUTORS 1239 S.E. Gideon Street Portland, OR 97202 (503) 243-2258

RHODE ISLAND

PORTSMOUTH STATION USCG #380 LIFE RAFT AND SURVIVAL **EQUIPMENT** 3 Maritime Drive Portsmouth, RI 02871 (401) 683-0307

TEXAS

CORPUS CHRISTI STATION USCG #263
FIRE PROTECTION SERVICE 2209 N. Padre Island Drive Corpus Christi. TX 78408 (361) 289-9102

HOUSTON STATION USCG #265 FIRE PROTECTION SERVICE 8050 Harrisburg Boulevard Houston, TX 77012 (713) 924-9600

HOUSTON STATION USCG #625 SHORELINE MARINE & AVIATION 8305 Monroe Street Houston, TX 77061 (713) 947-1115

KEMAH STATION USCG #687 TRIAD MARINE & INDUSTRIAL SUPPLY 1155 FM 518 Kemah, TX 77565 (800) 895-5060 (281) 334-0815

VIRGINIA

NORFOLK STATION USCG #520 USA SERVICES 1111 Ingleside Road Norfolk, VA 23502-0103 (800) 727-2628 (757) 855-2233

NORFOLK STATION USCG #699 VANE BROTHERS MARINE SAFETY Suite 2B 4565 Progress Road Norfolk, VA 23502 (757) 858-2501 (888) 441-5167

WASHINGTON

TACOMA STATION USCG #725 WESTPAC MARINE SERVICES 2316 South Jefferson Avenue Tacoma, WA 98402 (800) 343-5826 (253) 627-6000

WISCONSIN

SUPERIOR STATION USCG # 130 AMERICAN MARINE COMPANY 4031 East 1st Street Superior, WI 54880-4256 (715) 398-7500

- CARIBBEAN -

PUERTO RICO

SAN JUAN STATION USCG # 375 CMC FIRE & SAFETY EQUIPMENT SERVICE CORPORATION / LIFERAFTS, INC. 159 Fernandez Juncos Avenue Puerta de Tierra San Juan, PR 00901 (787) 723-3237

U.S. VIRGIN ISLANDS

ST. THOMAS USCG # 180 CARRIBEAN INFLATABLE SERVICES Suite 2 6200 Estate Frydenhoj 56 St. Thomas, USVI (340) 775-6159